



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW1805G01531-3G

Job Sheet 172689



Part No: RBW1805G01531-3G **Job Qty:** 3 ea

Part Name: Mast Vibration Absorber Lifting Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RBW1805G01531-3G REV 2 IPP Rev A 17.11.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Large Fab-2		EL
110	Large Fab	3 pcs	2/28/18	2/28/18	0.00	3.00	Large Fab 1		EL
120	QC	3 pcs	2/28/18	2/28/18	0.00	0.00	QC9		1804.19
130	Packaging	3 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3		
140	QC21-SA	3 Ea	2/28/18	2/28/18	0.00	0.00	QC21		

Part Op 110 - Weld as per DWG. Sheet 1
Descriptions: 130 - -Bag and tag

APR 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW1805G01531-3G-1	Mast Vibration Absorber Lift Base	3 Ea (1 ea)	90-Start up Operation	
RBW1805G01531-3G-3	Mast Vibration Absorber Lift Handle	3 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW1805G01531-3G-1	3	0	0
	RBW1805G01531-3G-3	3	0	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 11:48 AM Dart.Gagnon.Michelle



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S062624



Part: RBW1805G01531-3G

Job No: 172689

Serial No/Batch: S062624

Revision: 2

Inspector:

Date: 04/19/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

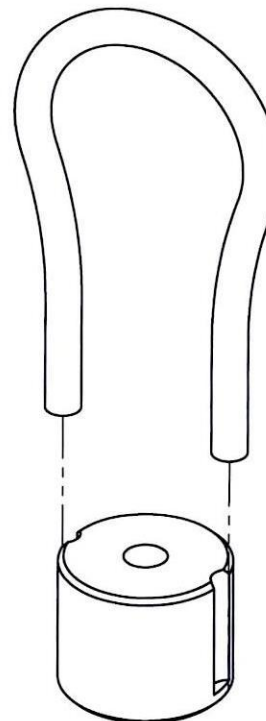
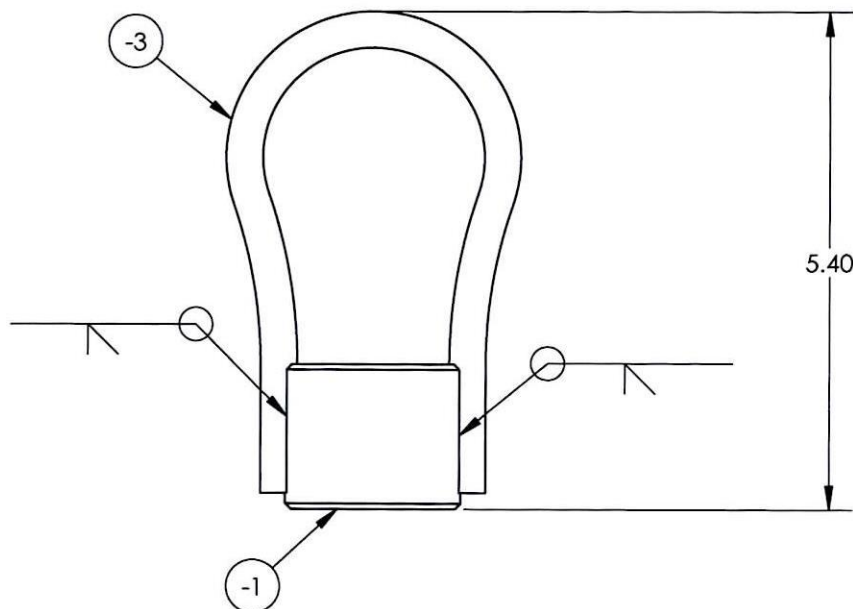
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0284	-1 CH'D DIM WAS Ø.477 IS Ø.48.	9/1/2015	RJC	JAG

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172689
FEB 21 2018 *msd*



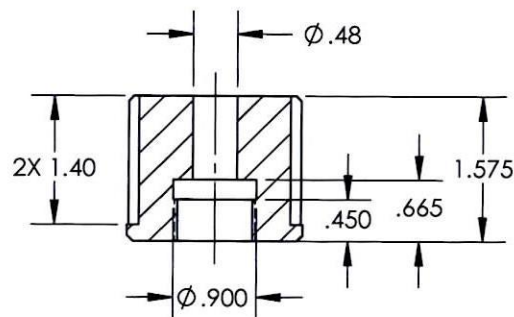
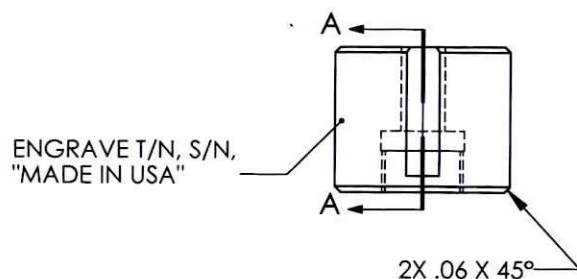
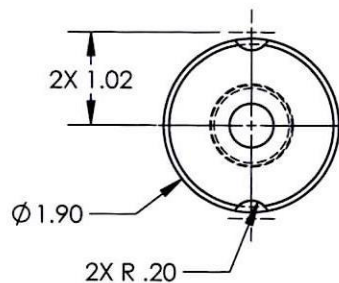
NOTE:
1. REF. AUGUSTA T/N: 3G1805G01531.
2. ALSO PART OF KIT RBW1805G01431-3G,
REF. AUGUSTA T/N: 3G1805G01431.

DART AEROSPACE	
TITLE MVA LIFTING TOOL	
DWG NO. RBW1805G01531-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: SMITH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:2	DATE 4/29/2013
SHEET 1 OF 3	

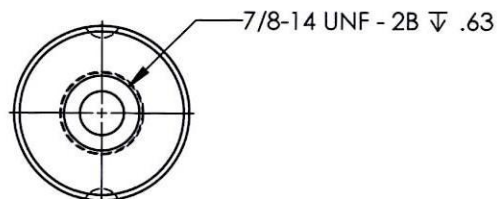
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	MVA LIFT BASE	S.S.		2
			-3	1	MVA LIFT HANDLE	S.S.		3

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				JAG



SECTION A-A



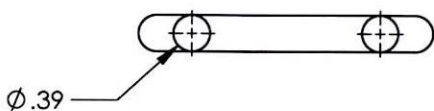
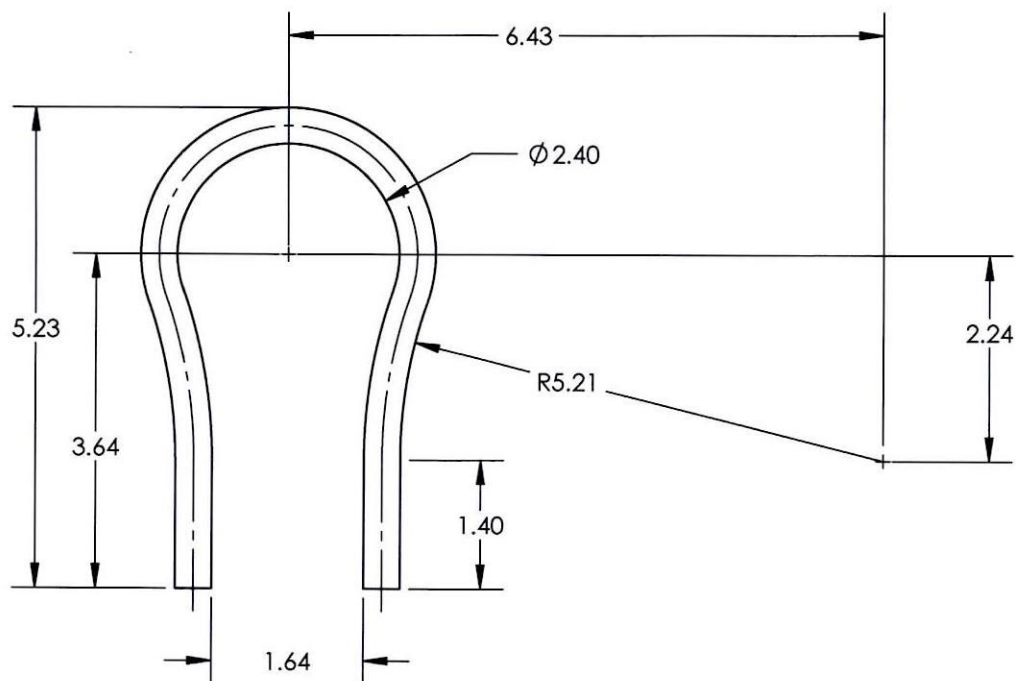
(-1)

MVA LIFT BASE

DART AEROSPACE	
TITLE MVA LIFTING TOOL	
DWG NO. RBW1805G01531-3G-1	REV 2
MAT'L S.S. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: SMITH
.XXX ± .005	APPROVED <i>D Weil</i>
.XX ± .01	HEAT TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:2	DATE 4/29/2013
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



③

MVA LIFT HANDLE

DART AEROSPACE	
TITLE MVA LIFTING TOOL	
DWG NO. RBW1805G01531-3G-3	REV 2
MAT'L S.S.	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 4/29/2013 SHEET 3 OF 3